

IN THE SPECIFICATION

Please replace paragraph [0033] beginning on page 8 with the following amended paragraph:

Typically, a paint film is placed in the mold cavity along the front showside surface of the major cavity with one edge of the paint film extending into the nadir cavity. As shown, the mold cavity is defined by a three-part mold structure comprising a stationary male member, a movable female member movable in the Y direction, and a slider section movable in the X direction. Removal of the molded part from the mold cavity includes movement of the female mold portion in the Y direction at an angle of about 1° to 20° relative to a line extending in the Y direction ~~and~~ that is also parallel to the tangent line so that the edge of the paint film located in the nadir cavity is not scraped or pinched upon movement of the female mold member in the Y direction. Also, the slider member of the mold is moved in the X direction away from the male mold member.